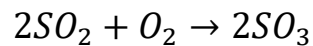


## Lecture 13

### 2.4 The Chemical Reaction Equation and Stoichiometry

**The stoichiometric equation** of a chemical reaction is a statement of the relative number of molecules or moles of reactants and products that participate in the reaction. For example, the stoichiometric equation



indicates that for every two molecules (g-moles, lb-moles) of  $SO_2$  that react, one molecule (g-mole, lb-mole) of  $O_2$  reacts to produce two molecules (g-moles, lb-moles) of  $SO_3$ .

The numbers that precede the formulas for each species are the stoichiometric coefficients of the reaction components.

**The stoichiometric ratio** of two molecular species participating in a reaction is the ratio of their stoichiometric coefficients in the balanced reaction equation. For the reaction:  $2SO_2 + O_2 \rightarrow 2SO_3$

you can write the stoichiometric ratios:

$$\frac{2 \text{ moles } SO_3 \text{ generated}}{1 \text{ mol } O_2 \text{ consumed}}, \quad \frac{2 \text{ lb moles } SO_2 \text{ consumed}}{2 \text{ lb moles } SO_3 \text{ generated}}$$

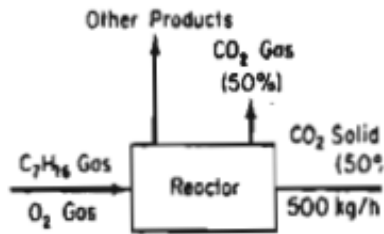
For example, if 1600 kg/h of  $SO_3$  is to be produced, you can calculate the amount of oxygen required as:

$$\frac{1600 \text{ } SO_3 \text{ generated}}{h} \left| \frac{1 \text{ kmol } SO_3}{80 \text{ kg } SO_3} \right| \frac{1 \text{ kmol } O_2 \text{ consumed}}{2 \text{ kmol } SO_3 \text{ generated}} = 10 \frac{\text{kmol } O_2}{h}$$

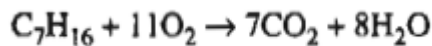
$$\longrightarrow 10 \frac{\text{kmol } O_2}{h} \left| \frac{32 \text{ kg } O_2}{1 \text{ kmol } O_2} \right| = 320 \text{ kg } O_2/h$$

### Example 1

In the combustion of heptane,  $\text{CO}_2$  is produced. Assume that you want to produce 500 kg of dry ice per hour, and that 50% of the  $\text{CO}_2$  can be converted into dry ice, as shown in Figure E9.2. How many kilograms of heptane must be burned per hour?



### Solution



Basis: 500 kg of dry ice (equivalent to 1 hr)

$$\frac{500 \text{ kg dry ice}}{0.5 \text{ kg dry ice}} \left| \frac{1 \text{ kg CO}_2}{44.0 \text{ kg CO}_2} \right| \left| \frac{1 \text{ kg mol CO}_2}{7 \text{ kg mol CO}_2} \right| \left| \frac{1 \text{ kg mol C}_7\text{H}_{16}}{100.1 \text{ kg C}_7\text{H}_{16}} \right| = 325 \text{ kg C}_7\text{H}_{16}$$

### Extent of Reaction

The extent of reaction,  $\xi$ , denotes how much reaction occurs.

The extent of reaction is defined as follows:

$$\xi = \frac{n_i - n_{i0}}{\nu_i} \quad (1)$$

$n_i$  = moles of species  $i$  present in the system after the reaction occurs,

$n_{i0}$  = moles of species  $i$  present in the system when the reaction starts,

$\nu_i$  = coefficient for species  $i$  in the particular chemical reaction equation.

$\xi$  = extent of reaction (moles reacting)

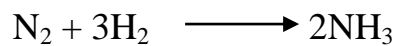
- The coefficients of the products in a chemical reaction are assigned positive values and the reactants assigned negative values. Note that  $(n_i - n_{i0})$  is equal to the generation or consumption of component  $i$  by reaction.

Equation (1) can be rearranged to calculate the number of moles of component  $i$  from the value of the extent of reaction:

$$n_i = n_{i0} + \xi v_i \quad (2)$$

### Example 2

Determine the extent of reaction for the following chemical reaction



given the following analysis of feed and product:

	<b>N<sub>2</sub> (g)</b>	<b>H<sub>2</sub> (g)</b>	<b>NH<sub>3</sub> (g)</b>
<b>Feed</b>	100	50	5
<b>Product</b>	---	---	90

Also, determine the g and g mol of N<sub>2</sub> and H<sub>2</sub> in the product.

### Solution

The extent of reaction can be calculated by applying Equation 1 based on NH<sub>3</sub>:

$$n_i = 90 \text{ g NH}_3 \left| \frac{1 \text{ mol NH}_3}{17 \text{ g NH}_3} \right. = 5.294 \text{ mol NH}_3$$

$$n_{i0} = 5 \text{ g NH}_3 \left| \frac{1 \text{ mol NH}_3}{17 \text{ g NH}_3} \right. = 0.294 \text{ mol NH}_3$$

$$\xi = \frac{n_i - n_{i0}}{\nu_i} = \frac{(5.294 - 0.294) \text{ mol } NH_3}{2} = 2.5 \text{ moles reacting}$$

Equation 2 can be used to determine the mol of  $N_2$  and  $H_2$  in the products of the reaction:

$N_2$ :

$$n_{i0} = 100 \text{ g } N_2 \left| \frac{1 \text{ mol } N_2}{28 \text{ g } N_2} \right. = 3.57 \text{ mol } N_2$$

$$n_{N_2} = 3.57 + (-1)(2.5) = 1.07 \text{ mol } N_2$$

$$m_{N_2} = 1.07 \text{ mol } N_2 \left| \frac{28 \text{ g } N_2}{1 \text{ mol } N_2} \right. = 30 \text{ g } N_2$$

$H_2$ :

$$n_{i0} = 50 \text{ g } H_2 \left| \frac{1 \text{ mol } H_2}{2 \text{ g } H_2} \right. = 25 \text{ mol } H_2$$

$$n_{H_2} = 25 + (-3)(2.5) = 17.5 \text{ mol } H_2$$

$$m_{H_2} = 17.5 \text{ mol } H_2 \left| \frac{2 \text{ g } H_2}{1 \text{ mol } H_2} \right. = 35 \text{ g } H_2$$

Note: If several independent reactions occur in the reactor, say  $k$  of them,  $\xi$  can be defined for each reaction, with  $\nu_{ki}$  being the stoichiometric coefficient of species  $i$  in the  $k$ th reaction, the total number of moles of species  $i$  is:

$$n_i = n_{i0} + \sum_{k=1}^R \nu_{ki} \xi_k \quad (3)$$

Where  $R$  is the total number of independent reactions.